



















Defect I	Point of	f Injectio	on
Life Cycle Phase	Caused	Quantity Found	Cost to Correct
Requirements	56%	Few	\$1
Design	27%	Few	\$5
Code & Testing	7%	Many	\$50
Production	10%	Some	\$1000
Vind Ridge		ge International, LLC-	RICECONSULTIN



















































